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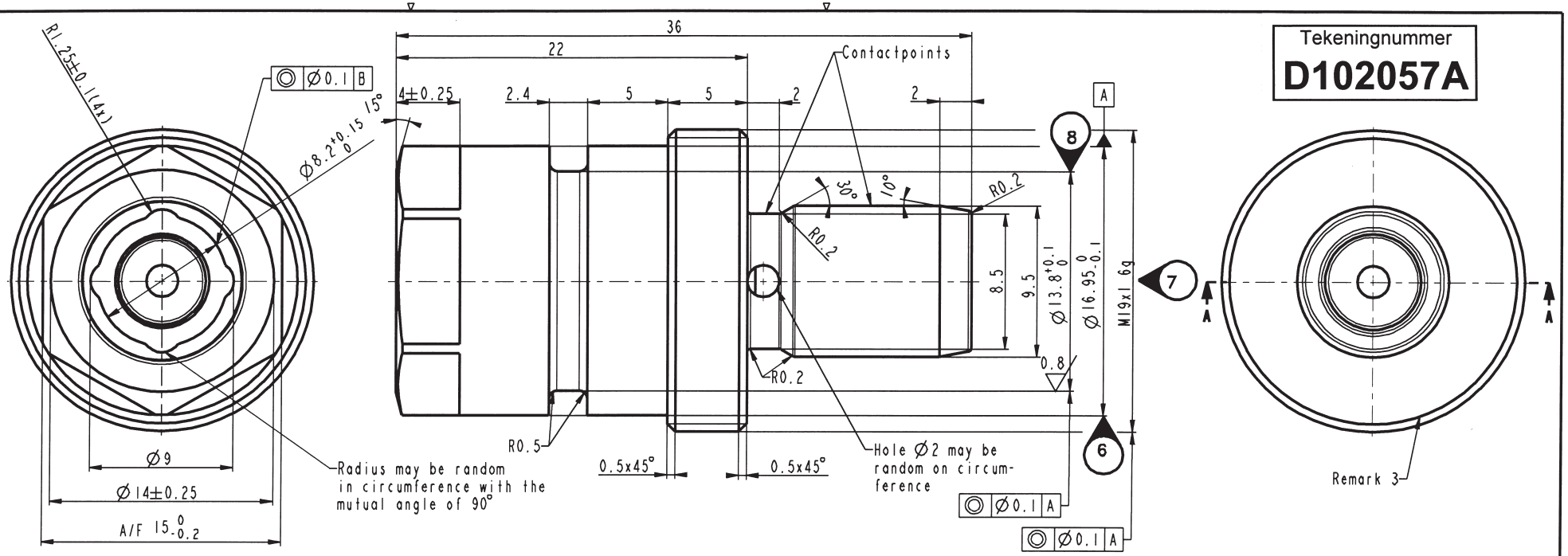
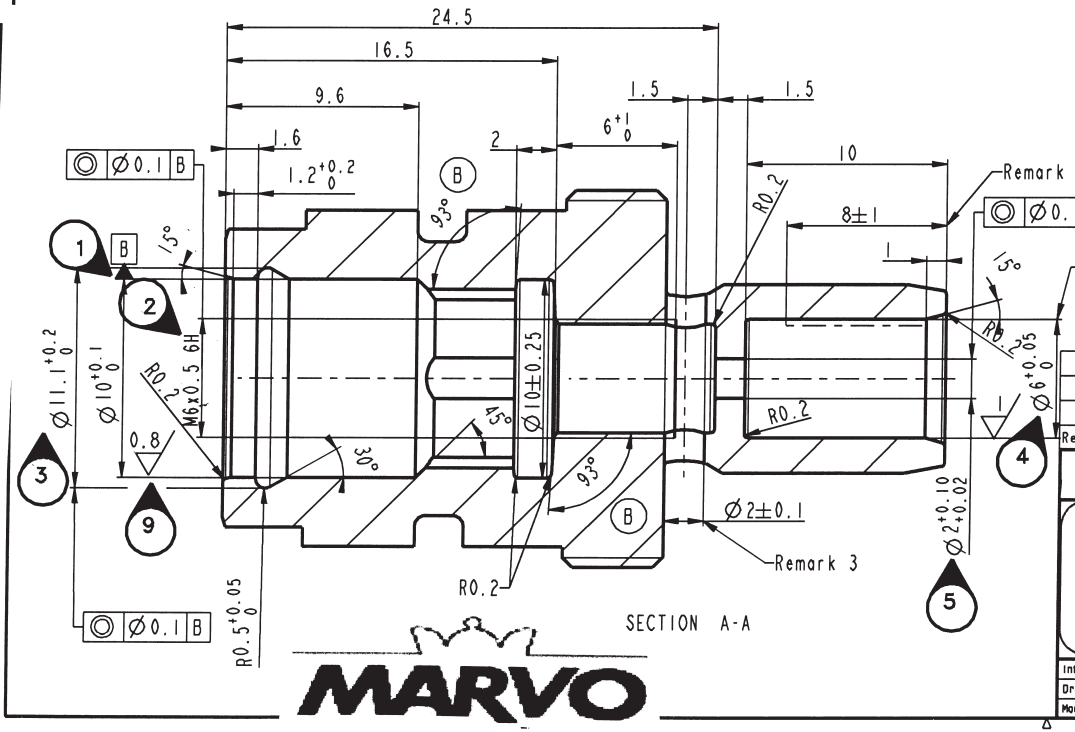
Tekeningnummer
D102057A





Remark:
1. Burr free
2. The hole must meet with the assigned diameter and roughness over a length of 8 mm. On remainder length a diameter of Ø5.9 (+0.05/-0.1) and a roughness of Ra 1.6
3. Drill may strike surface while drilling hole Ø2.
4. Normal anodize without pickle (dim.build) 12um ±3um
   Color: Natural, colorsample 4618-0639
   Visible part: YES
   Contactpoints: See drawing

Tolerances unless otherwise mentioned

±0.15	±3°	±0.1	1.6 (0.8 1)
Dim.	Angle	Radii	

Rev.(qua)	Date	Change No.	Name	Description
B	05-10-2011	11152	B. Pongratz	3° angle added (2x) ; new drawing format added
A	12-12-07	07130	B. de Vrught	New drawing format. Language changed to English

A	24-11-11	Nieuwe opzet, 93° toegevoegd.
Wijzigingsnr.	Datum	Omschrijving

RELEASE
for manufacturing
Date:24.10.2011
checked
Schuelling Andreas
released
Gustafson Toby

IntraLink	Version	Rev.	Release Level
Drawing:	1	b	Serie
Model:	1	b	Serie

Finish: -
-
-
Form and position tolerance -
Surfaces according to -
Dimensions without tolerances -

CREATED BY
Name: R.Jacobs
Date: 30-08-'04

Scale: 4:1 Third Angle MASS: 12 g
Material: Aluminium_EN_AW-2011-T6
Blank part: -

DESCRIPTION:
Adjuster screw HS
-

DRAWING NUMBER: **4618-0639**
Sheet: A3 1/1

First production release: 30-08-04
CAD-system: Pro/E

MARVO