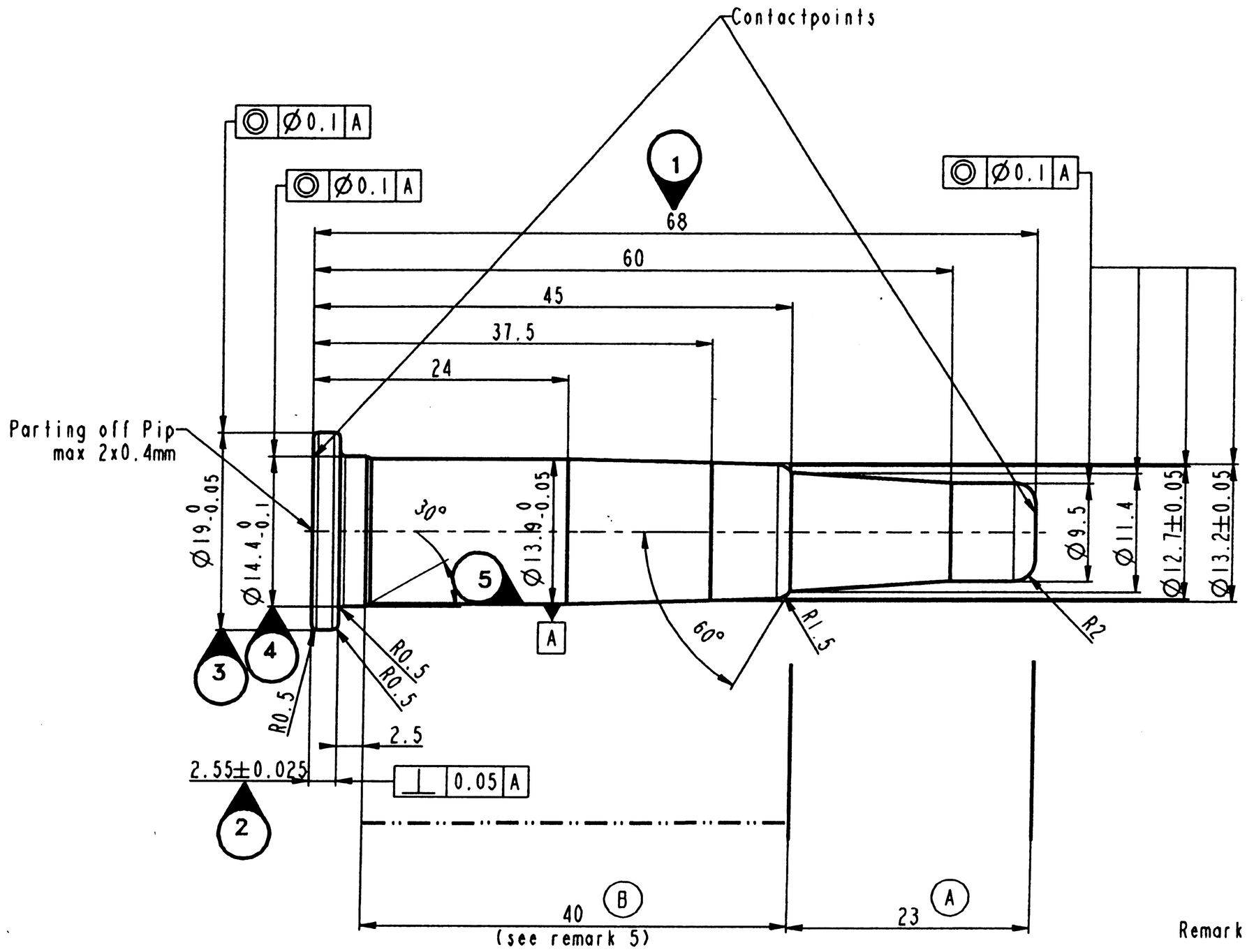
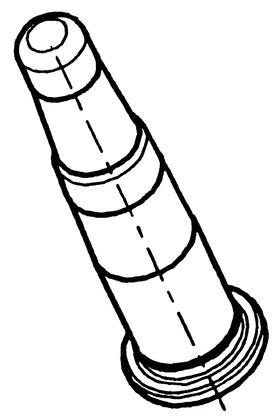
The copying, distribution and utilization of this document as well as the communication of its contents to others without expressed authorization is prohibited. All rights reserved in the event of the grant of patent, utility model or ornamental design registration.
This legend shall be included on any kind of reproduction of this document.

Tekeningnummer
D102545B



Remarks:
1 Part must be burr free
2 Hard anodising
Layer thickness 20µm ±5µm
3 Dimensions are valid after anodising
4 Colour: natural according to initial sample
5 Contactpoints in this area

1.6



SCALE 1:1

Wijzigingsnr.	Datum	Omschrijving
B	14-02-11	Positie contactpunten gewijzigd
A	01-12-10	Positie contactpunten gewijzigd

Rev.(qua)	Date	Change No.	Name	Description
B	14-02-2011	11018	B. Pongratz	New defined position of contact points
A (2x)	05-11-10	10152	B. Pongratz	Remarks modified, position of contactpoints changed from diameter 14.4

Finish:	-
	-
Form and position tolerance DIN ISO 1101	
Surfaces according to DIN ISO 1302	
Dimensions without tolerances DIN ISO 2768-mK	
Scale: 2:1	Third Angle
MASS: 25 g	
Material:	Aluminium_EN_AW-6026-T6
Blank part:	-
DESCRIPTION:	**Needle d14 L68**
DRAWING NUMBER:	**5018-0967**
Sheet:	A3 1/1
First production release: 06.12.2010	CAD-system: Pro/E

Intralink	Version	Rev.	Release Level
Drawing:	0	b	Serie
Model:	0	b	Serie

CREATED BY
Name: M.Zweimüller
Date: 02-03-10

MARVO